



## Material - ASTM B85 SC84B

**Grade Belongs to the Industry - Casting** 

## Standard Specification for Aluminium Alloys for Casting

Group - Non-Ferrous Alumium Alloy
Sub Group - ASTM B85/B85M Aluminium Alloys for Casting
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Chemical Composition		Heat Treatment		
Copper	Cu %	3.000 - 4.000		
Iron	Fe %	2.000 max.		
Magnesium	Mg %	0.100 max.		
Manganese	Mn %	0.500 max.	As-Cas	t
Nickel	Ni %	0.500 max.		
Silicon	Si %	7.500 - 9.500		
Tin	Sn %	0.350 max.		
Zinc	Zn %	3.000 max.		
Other	Ot%	0.500 max.	Mechanical Pr	operties
Aluminium	Al %	Balance	Tensile Strength in Mpa	315 min.
-	-		Yield Strength in Mpa	160 min.
-	-	-	Elongation in %	2.5 min.

Reduction of Area in %
Hardness in HB
Impact in Joule

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
A03800	UNS	USA	Casting		
B 275 380.0	ASTM	USA	Casting		
A 275 SC84B	ASTM	USA	Casting		
B 85 380.0	ASTM	USA	Casting		
380	AA	USA	Casting		
A03800	SAE	USA	Casting		
380.0	NBR	Brazil	Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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